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D412-742-053
Job Sheet 203005



Part No: D412-742-053

Job Qty: 1 pcs

Part Name: Repl. Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/19

Job Tracking No:

Due Date: 12/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-742-2 REV.A IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER
CHG002 (DSI 9800) DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Packaging 1 - Pick Kit	1 pcs	12/16/19	0.00	0.00		Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	DAS
							Packaging 1 - 6	28
							Packaging 1 - 7	9-89
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	



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Container No: S241502



Part: D412-742-053

Job No: 203005

Serial No/Batch: S241502

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR01583SE 18/04/17, TSO STC SH05-

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				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 36	
115 Packaging 1-1 - Pick Kit - B4B 1 pcs	12/16/19	0.00 0.00		Packaging 1 - 1 - B4B	JRB
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	DAS
				Packaging 1 - 25 - B4B	78
				Packaging 1 - 26 - B4B	9-89
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
120 QC 4	12/16/19	0.00 0.00		QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B 1 pcs	12/16/19	0.00 0.00		Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

135	DC - 1 - B4B	1 pcs	12/16/19	0.00 0.00	DC - 1 - B4B	DEC 24 2019
					DC - 2 - B4B	
140	QC 21 - SA	1 pcs	12/16/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	DEC 24 2019 70
					QC 21 - SA - 53	9-89

Part Op 110 - Packaging1-4 (Pick Kit)
Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)
130 - Packaging3-2 (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D412-742-053 Location :FG083
135 - DC (Document Control) Photocopy blue file and create labels per PPP D412-742-053 CHG002
140 - QC21 (QC21- Final Inspection - Work Order Release)NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C44A	Bolt	15 Ea (15 ea)	110-Packaging 1 - Pick Kit	5216401X5
D412-742-055	Thru-Bolt Full-Length Standard Wearplates, Bell Medium - Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	524282
D5513-1	Bushing	30 pcs (30 ea)	110-Packaging 1 - Pick Kit	5230197
D5425-043	Float Skidtube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5230572
MS21043-3	Nut	15 Ea (15 ea)	110-Packaging 1 - Pick Kit	5235186 V3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C44A	15	112	0
	D412-742-055	1	2	0
	D5425-043	1	9	0
	D5513-1	30	86	0
	MS21043-3	15	1,233	0

Part Specifications

Specifications could not be found.

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Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐			DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐			Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :			MRB (QS1042)						
Description Work Order Deviation					Disposition						
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors					FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread						
Completed By					Lead hand / Supervisor						
QC / QA Coordinator											

Change Record

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Part Number: D412-742-053

Description: REPLACEMENT FLOAT SKIDTUBE

[illegible]